

WHY PACK IT WHEN YOU CAN . . .

RACKIT™

BILLET ALUMINUM CARGO RACKS



Manufactured by:

Pro Moto Billet
11461 Lone Star Rd
Nampa ID 83651
208-466-4762

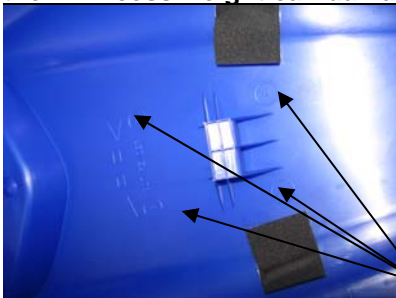
Thank you for purchasing the best looking rack in the motorcycle industry. Your new rack is constructed of 6061 billet aluminum and then anodized to give you a high quality and good-looking rack for years of backpack free riding enjoyment.

Instructions: 08-11 YAMAHA WR250R/X (PMB-01-5205)

NOTE: We recommend using a removable thread locking agent on all bolts.

1. The installation of this rack requires drilling holes in your stock fender. This is most easily accomplished with a 5/8" diameter hole saw. If you do not have a hole saw or do not feel comfortable drilling holes in your fender, have the rack installed by your dealer.
2. Remove seat and rear fender from the motorcycle.
3. Remove the 4 forward most mounting bolts from the tail-light and license plate bracket. The 2 bolts at the very rear do not need removed. The 4 forward holes will be used to mount the new rack.
4. Drill four 1/4" pilot holes using the stock markings on the bottom of the fender as a guide.
FIGURE 1
5. From the top of the fender, use a 5/8" diameter hole saw to cut the 5/8" diameter holes for the spacers. Use the pilot holes for alignment.
6. Install the rack spacers into the holes to verify alignment. Spacers should align with holes used to mount the tail light and license plate bracket. File fender slightly if necessary to align.
7. Place the rack on the bike with the long spacers in the front and the shorter spacers at the rear.
8. Loosely install the rack using the four 6x70mm flat head bolts, flat washers & nylock nuts.
9. Tighten the rack top.
10. If desired, you can apply clear silicone between the spacers and fender to prevent water and mud from migrating up around the spacers during wet riding conditions.
11. Make sure that all bolts are tight, and enjoy your new Pro Moto Billet rack. Periodically check the mounting bolts to make sure they are tight.

CAUTION: As with all racks on motorcycles, they should not have excess amounts of weight put on them. Excess weight can damage the rear sub-frame of the motorcycle.



Stock drilling template

Parts List:

1-Top
4-6x70 FH
2-6x14x41 Spacers
2-6x14x37 Spacers
4-M6 Nylock Nut
4-M6 Flat Washers

FIGURE 1 (Underside of fender)