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RACKIT™

BILLET ALUMINUM CARGO RACKS

by Pro Moto Billet™

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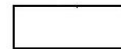
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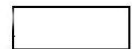
Manufactured by:

Pro Moto Billet
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Left Hand



Right Hand



Instructions – Honda 00-12 XR650R (PMB-01-1203)

1. Remove the two seat mounting bolts and the two-rear fender bolts (under fender).
2. Using templates provided above, cut slots in the plastic fender above the fender mounting bolts. This allows the Sub-Frame Extension to rest on the top of the sub-frame. Use a sharp razor knife or similar tool to cut the plastic.
3. Loosely install the right and left Sub-Frame Extensions, the two L shaped pieces, by using two 6x35mm hex head bolts. *(We have included two 8x35mm hex head bolts that can be used instead of the M6 bolts for added strength. All you need to do is drill and tap the rear fender mounting holes in the sub-frame to accept an 8x35mm bolt and drill the holes in the rack sub-frame extensions to 8mm.)*
4. Insert the two 8x16x33 spacers in the front pocket of the rack sides, making sure the step in the end is toward the seat mounting tabs.
5. Loosely install the two rack sides to the bike using two 8x60mm flat head bolts in the front mounting holes.
6. Slide four M6 Nylock nuts into the back slots of the left and right Sub-Frame Extensions and loosely bolt the Rack Sides to the Sub-Frame Extensions using four 6x20 flat head bolts.
7. Install the rack top to the rack sides using four 6x16mm flat head bolts.
8. Tighten all of the bolts on the rack.
9. Periodically make sure that all the bolts are tight, this is especially important with the fender mounting bolts.
10. If necessary, trim any bolts that might catch on the tire.

Note: You can use the large pocket on the rack side to mount turn signals for dual purpose use!

NOTE: We recommend using a thread-locking agent on all bolts.

CAUTION: As with all racks on dirt bikes, they should not have excess amounts of weight put on them. Excess weight can damage the rear sub-frame of the motorcycle.

Parts List:

1-Top
2-8x60 FH
2-Sides
4-6x16 FH
2-6x35 HH
2-8x16x33 stepped spacers
2-8x35 HH

2- Sub-Frame Extensions (left & right)
4-M6 Nylock Nuts
4-6x20 FH