

# **ENDO'S**

## **SPARK ARRESTORS**

Thank you for purchasing the Pro Moto Billet Spark Arrestor End Cap. We are sure that you will be pleased with your purchase. If you have any questions during the installation of your end cap, please give us a call.



### **Instructions: SUZUKI 07-09 RMZ250 (PMB-01-4104)**

**Parts List:** (1) end cap base, (1) nozzle, (3) M6 bolts, (4) self-tapping screws, (1) screen

Tools that you will need during the installation:

Allen wrenches      Silicone sealant      Razor Knife      13/64" drill bit

**NOTE:** If you do not have these tools, have your dealer install the end cap for you.

### **Installation Instructions:**

1. Remove the four bolts holding the stock end cap in place.
2. Using a sharp knife cut the silicone around the perimeter of the stock end cap. This will make removal easier.
3. Pull the stock end cap out of the muffler. If you are having problems removing the stock cap, using a heat gun on the canister sleeve may make this easier.
4. Using a 13/64" drill bit, drill a pilot hole at each stock bolt location.
5. Smear a small amount of high temperature silicone sealant to the stepped portion of the new end cap.
6. Install the new end cap receiver.  
Make sure that the receiver is pushed up tight to the muffler.
7. Install 1 self-tapping screw at a time by drilling a 13/64" hole at each stock bolt location into the end cap, we recommend using a thread locking compound. Make sure that the end cap is pushed up tight to the muffler.
8. Clean up excess silicone sealant.
9. Insert the spark arrestor screen and check for clearance with the inner core. Install the turndown nozzle with three M6 bolts.

#### **CAUTION:**

You must check the condition of the spark arrestor often! Your spark arrestor will not function properly if there are holes in the screen!

### **Questions?**

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